

REVISION DESCRIPTION / NEW DOCUMENTATION:

Page: 19-02 REV 2:

Add to Step 4 "Route the L422 (BLK) wire from the C401J through the snap bushing in the outboard rib then through the Main Spar Assembly."

Rewrite Step 5 "Step 5: Route the L417 (RED), L418 (YEL) and L419 (WHT) wires from the WH-00011 Wing Tip Lighting Harness through the snap bushings in the wing ribs, then through the W-00006-L Main Spar Assembly as shown in Figure 2.

Coil and stow the L417 (RED), L418 (YEL), L419 (WHT) and L422 (BLK) wires together forward of the Main Spar Assembly."

Was

"Step 5: Route the L417 (RED), L418 (YEL), L419 (WHT) and L420 (BLK) wires from the WH-00011 Wing Tip Lighting Harness through the snap bushings on the W-00006-L Main Spar Assembly as shown in Figure 2.

Coil and stow the L417 (RED), L418 (YEL), L419 (WHT) and L422 (BLK) wires together forward of the Main Spar Assembly."

Add to the end of Step 5 "See OP-52A for future use of these wires."

Remove Step 3 "Step 3: If the L422 (BLK) wire is shorter than shown in Figure 1 or has a ring terminal crimped onto it, remove and discard it.

Fabricate a new L422 (BLK) wire from 18 gauge wire as shown in Figure 1, then insert it into C401J."

Renumber the remaining steps on the page.

In Figure 1 remove the depiction of ES-00162 and show L422 connected to pin 1. Remove the "28 [711.2mm]" dimension from the L422 wire. In the supplied harness L422 is already populated into the C401J connector Pin 1.