

NOTE: Save excess EA HOSE H151 material for use in Section 50.

Step 1: Cut two lengths of EA HOSE H151 per the dimensions given in Figure 1 to make the FF-1208A Radiator Hose - Input and FF-1208B Radiator Hose - Output.

Step 2: Deburr the ends of the FF-1208C Expansion Springs.

Step 3: Insert a FF-1208C Expansion Spring inside of the FF-1208A Radiator Hose - Input and FF-1208B Radiator Hose - Output in the location called out in Figure 1. Grab the end of the spring with pliers and twist spring to reduce its outside diameter if necessary.

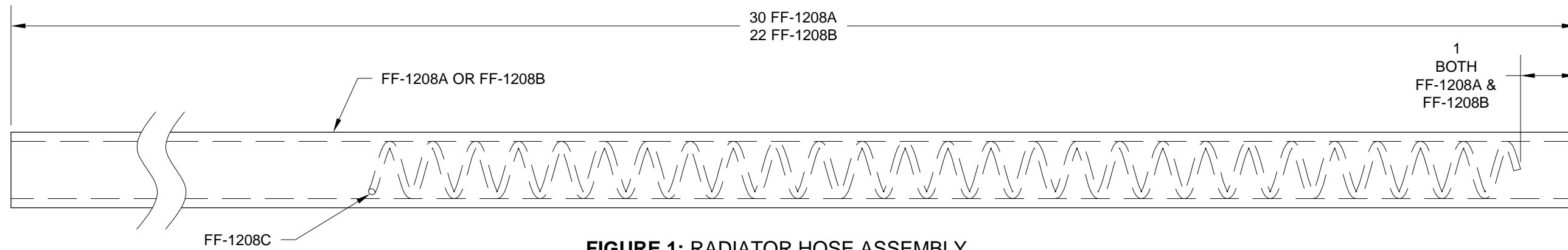
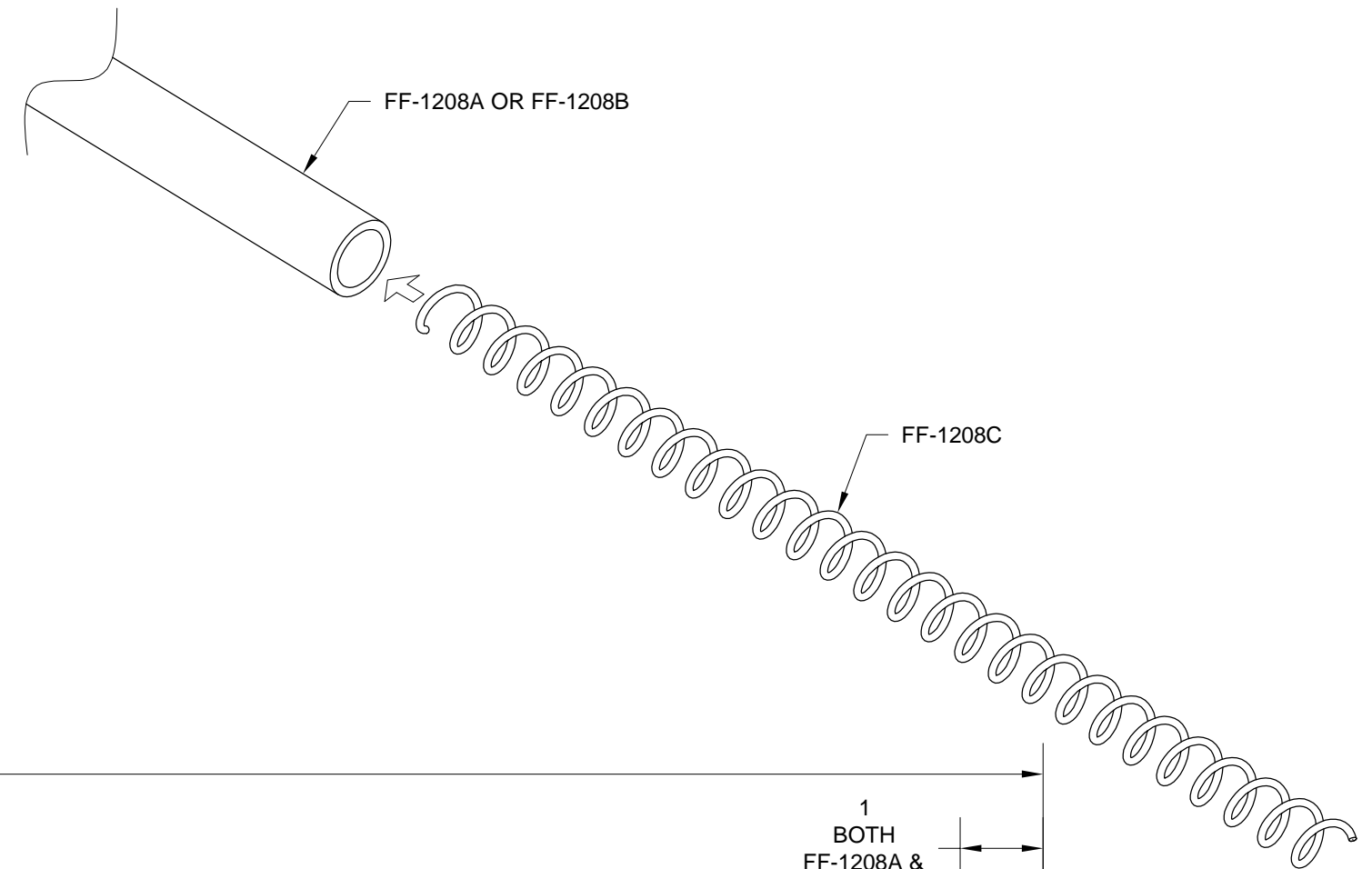


FIGURE 1: RADIATOR HOSE ASSEMBLY

Step 4: Make the FF-1206A and FF-1206B Cooler Box Hinges from MS20257C4-4 Stainless Steel Hinge using the dimensions given in Figure 2.

Step 5: Make the FF-1206C Hinge Pin from SSP-120 Stainless Steel Hinge Pin.

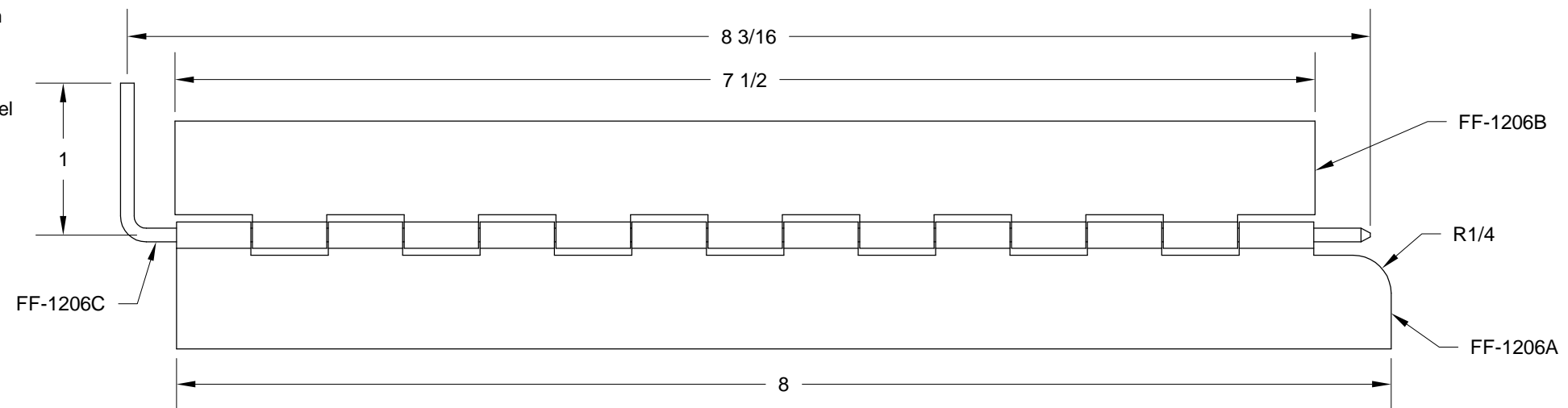


FIGURE 2: COOLER BOX HINGE